



KIMEX PET S.A. DE C.V.
 KM. 26.5 AUTOPISTA MEXICO-QUERETARO
 APARTADO POSTAL No. 168 TLALNEPANTLA,
 ESTADO DE MEXICO, C.P. 54020 MEXICO
 TELS: 53-66-90-00



**PET PREFORM
 SPECIFICATIONS SHEET**

DATE: Feb 12 th, 16
 REFERENCE: PRE-KX-01
 MADE BY: PET LABORATORY
 REV: "O"

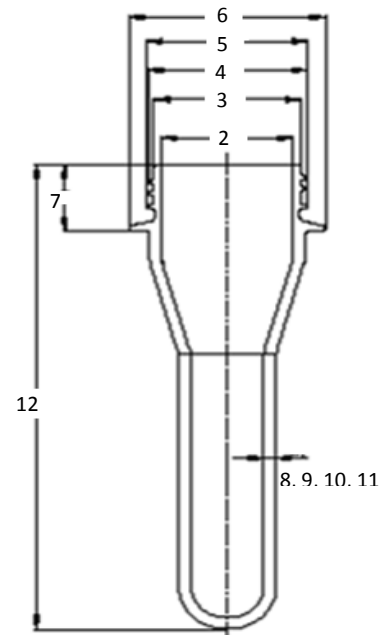
TECHNICAL SHEET: 25.5 CSN26 PREFORM

PREFORM: 25.5	FINISH: CSN26	COLOR: WITHOUT COLOR, PIGMENTED, CLEAR, OR OPAQUE
COMPOSITION:	PET RESIN (POLYETHYLENE TEREPHTHALATE) WITH OR WITHOUT PIGMENT	
INTENDED USE:	MANUFACTURE OF PACKAGING	
PACKING:	GAYLORD CONTAINER (CARTON BULK BOX), STRAPPED AND LABELED, POLYETHYLENE INNER LINER.	PIECES PER BOX: 9,120
STORAGE:	DO NOT EXPOSE THE BOX TO MOISTURE, UV RAYS, AVOID BRUSH MOVEMENTS KEEP IN CLEAN PLACE, WITHOUT DUST.	

QUALITY LABORATORY TESTS: WEIGHT, DIMENSIONAL ANALYSIS, ACETALDEHYDE AND INTRINSEC VISCOSITY.

DIMENSIONS:

No.	CHARACTERISTIC	UNITS	SPECIFICATIONS	
			MIN	MAX
1	WEIGHT	g	25.40	26.00
2	CONTROL DIAMETER AT TOP OF FINISH	mm	21.61	21.87
3	THREAD ROOT DIAMETER	mm	24.08	24.38
4	THREAD CREST DIAMETER	mm	25.85	26.15
5	TAMPER EVIDENT BEAD DIAMETER	mm	26.53	26.83
6	SUPPORT LEDGE DIAMETER	mm	31.85	32.15
7	HEIGHT FROM SUPPORT LEDGE	mm	11.70	12.00
8	THICKNESS 1	mm	2.25	2.51
9	THICKNESS 2	mm	2.25	2.51
10	THICKNESS 3	mm	2.25	2.51
11	THICKNESS 4	mm	2.25	2.51
12	TOTAL PREFORM HEIGHT	mm	122.00	123.00



NOTE: THICKNESS 1, 2, 3 Y 4 ARE 90° EACH OTHER.
 HEIGHT FROM SUPPORT LEDGE = HEIGHT OF FINISH